

OVERLAPPED SIZE RANGE

KNOCKDOWN CASE SIZES (in)			
	MINIMUM	MAXIMUM	FLAP
LENGTH	24.00	46.00	5.00
WIDTH	24.00	46.00	11.50
OPEN DEPTH	25.00	24.00	35.50

PRECISED CASE SIZES (in)

	MINIMUM	MAXIMUM	FLAP
LENGTH	25.00	24.00	35.50
WIDTH	24.00	46.00	11.50
OPEN DEPTH	25.00	24.00	35.50

* LENGTH + WIDTH CANNOT EXCEED 46.00

UTILITY REQUIREMENTS

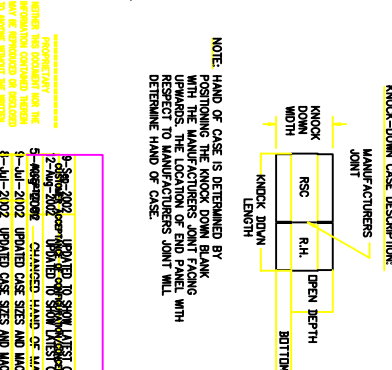
AIR REQUIREMENTS : 0.793 SCF/FOOT @ 90 PS (0.034m³/PER CYCLE @ 591.2 KPa)

ELECTRICAL REQUIREMENTS : 230/460 VOLTS, 3 PHASE, 60 HZ STANDARD

MACHINE WEIGHT: APPROX. 6000 LBS. (2713 KG)

DOUBLE END TAPES

The double end tapes are used to secure the case during transport and performance of the R235. The Flaperson Co. recommends that cases with double point scoring be used. (See sketch above) in order to maintain the consistency of operation of your machine.

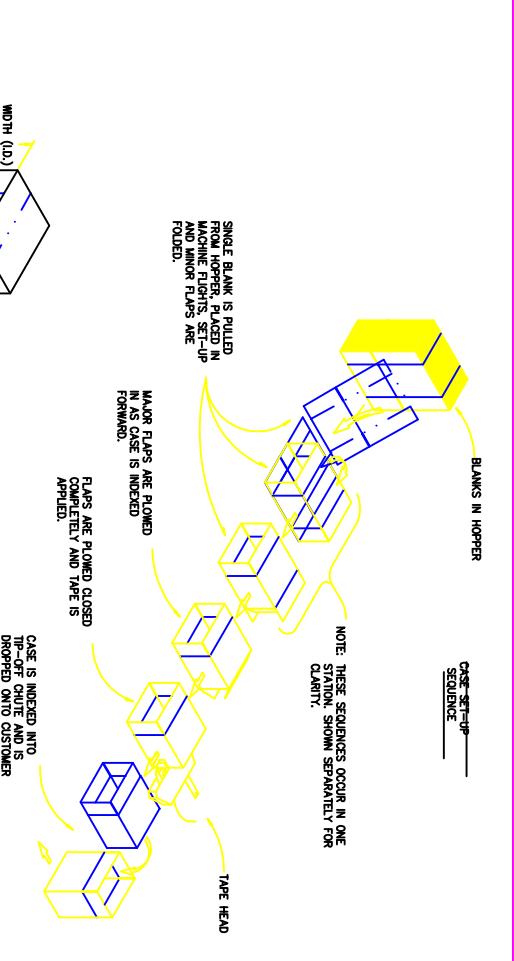


REVISION

NO.	DATE	DESCRIPTION
1	05-01-2002	REVISED TO SHOW MANUFACTURERS JOINT
2	05-01-2002	REVISED TO SHOW MANUFACTURERS JOINT
3	05-01-2002	REVISED TO SHOW MANUFACTURERS JOINT
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APPROXIMATE AND ACTUAL DIMENSIONS ARE

LENGTH	24.13	24.50	24.88	25.25	25.63	26.00	26.38	26.75	27.13	27.50	27.88	28.25	28.63	29.00	29.38	29.75	30.13	30.50	30.88	31.25	31.63	32.00	32.38	32.75	33.13	33.50	33.88	34.25	34.63	35.00	35.38	35.75	36.13	36.50	36.88	37.25	37.63	38.00	38.38	38.75	39.13	39.50	39.88	40.25	40.63	41.00	41.38	41.75	42.13	42.50	42.88	43.25	43.63	44.00	44.38	44.75	45.13	45.50	45.88	46.25	46.63	47.00	47.38	47.75	48.13	48.50	48.88	49.25	49.63	50.00	50.38	50.75	51.13	51.50	51.88	52.25	52.63	53.00	53.38	53.75	54.13	54.50	54.88	55.25	55.63	56.00	56.38	56.75	57.13	57.50	57.88	58.25	58.63	59.00	59.38	59.75	60.13	60.50	60.88	61.25	61.63	62.00	62.38	62.75	63.13	63.50	63.88	64.25	64.63	65.00	65.38	65.75	66.13	66.50	66.88	67.25	67.63	68.00	68.38	68.75	69.13	69.50	69.88	70.25	70.63	71.00	71.38	71.75	72.13	72.50	72.88	73.25	73.63	74.00	74.38	74.75	75.13	75.50	75.88	76.25	76.63	77.00	77.38	77.75	78.13	78.50	78.88	79.25	79.63	80.00	80.38	80.75	81.13	81.50	81.88	82.25	82.63	83.00	83.38	83.75	84.13	84.50	84.88	85.25	85.63	86.00	86.38	86.75	87.13	87.50	87.88	88.25	88.63	89.00	89.38	89.75	90.13	90.50	90.88	91.25	91.63	92.00	92.38	92.75	93.13	93.50	93.88	94.25	94.63	95.00	95.38	95.75	96.13	96.50	96.88	97.25	97.63	98.00	98.38	98.75	99.13	99.50	99.88	100.25	100.63	101.00	101.38	101.75	102.13	102.50	102.88	103.25	103.63	104.00	104.38	104.75	105.13	105.50	105.88	106.25	106.63	107.00	107.38	107.75	108.13	108.50	108.88	109.25	109.63	110.00	110.38	110.75	111.13	111.50	111.88	112.25	112.63	113.00	113.38	113.75	114.13	114.50	114.88	115.25	115.63	116.00	116.38	116.75	117.13	117.50	117.88	118.25	118.63	119.00	119.38	119.75	120.13	120.50	120.88	121.25	121.63	122.00	122.38	122.75	123.13	123.50	123.88	124.25	124.63	125.00	125.38	125.75	126.13	126.50	126.88	127.25	127.63	128.00	128.38	128.75	129.13	129.50	129.88	130.25	130.63	131.00	131.38	131.75	132.13	132.50	132.88	133.25	133.63	134.00	134.38	134.75	135.13	135.50	135.88	136.25	136.63	137.00	137.38	137.75	138.13	138.50	138.88	139.25	139.63	140.00	140.38	140.75	141.13	141.50	141.88	142.25	142.63	143.00	143.38	143.75	144.13	144.50	144.88	145.25	145.63	146.00	146.38	146.75	147.13	147.50	147.88	148.25	148.63	149.00	149.38	149.75	150.13	150.50	150.88	151.25	151.63	152.00	152.38	152.75	153.13	153.50	153.88	154.25	154.63	155.00	155.38	155.75	156.13	156.50	156.88	157.25	157.63	158.00	158.38	158.75	159.13	159.50	159.88	160.25	160.63	161.00	161.38	161.75	162.13	162.50	162.88	163.25	163.63	164.00	164.38	164.75	165.13	165.50	165.88	166.25	166.63	167.00	167.38	167.75	168.13	168.50	168.88	169.25	169.63	170.00	170.38	170.75	171.13	171.50	171.88	172.25	172.63	173.00	173.38	173.75	174.13	174.50	174.88	175.25	175.63	176.00	176.38	176.75	177.13	177.50	177.88	178.25	178.63	179.00	179.38	179.75	180.13	180.50	180.88	181.25	181.63	182.00	182.38	182.75	183.13	183.50	183.88	184.25	184.63	185.00	185.38	185.75	186.13	186.50	186.88	187.25	187.63	188.00	188.38	188.75	189.13	189.50	189.88	190.25	190.63	191.00	191.38	191.75	192.13	192.50	192.88	193.25	193.63	194.00	194.38	194.75	195.13	195.50	195.88	196.25	196.63	197.00	197.38	197.75	198.13	198.50	198.88	199.25	199.63	200.00
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APPROXIMATE AND ACTUAL DIMENSIONS ARE

CERTIFIED BY: _____ DATE: _____

CUSTOMER ACCEPTANCE OF SPECIFICATIONS DATE: _____

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1 05-01-2002 REVISED TO SHOW MANUFACTURERS JOINT

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