



1.1 WORKING CYCLE

Bottles from the line are inserted in the machine, by a conveyor belt, to be machined during the following phases the working process consists of. Stations move by rotations, generated by an electric motor activating reduction units. Finally, movement is transmitted to organs by toothed wheels.

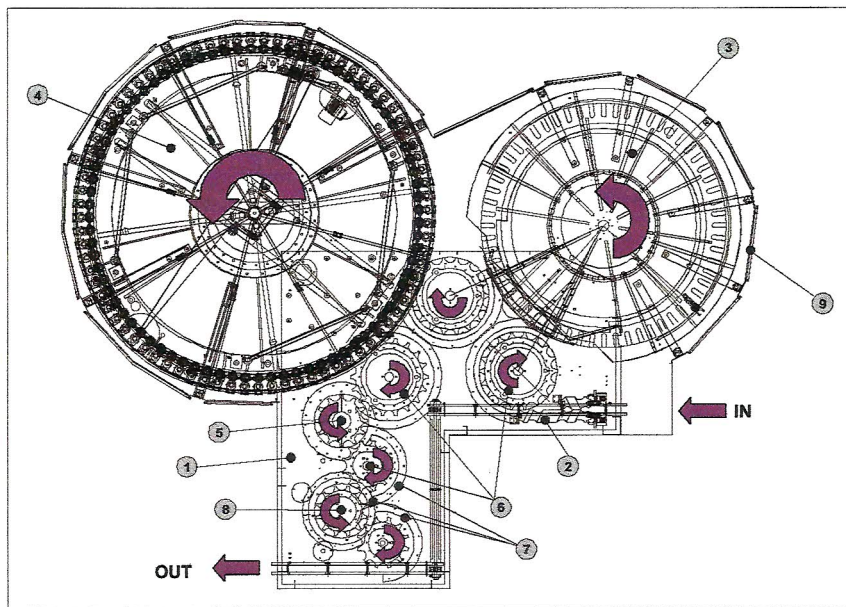


Fig 1-1

The machine consists of the following elements (see fig. 1-1):

Base	1
Rinser	3
Filler	4
Capper	5
Capper 2 (optional)	8
Worm screw	2
Stars	6
Conveyors	7
Protection	9

